

# T & R WILLIAMSON LTD

A DIVISION OF THOMAS HOWSE LTD

## RAIL SPEC TRANSPORT PAINT

## ANTI CORROSIVE METAL PRIMER

CAT NO: 24066

**P0061,P141,P180,P205,P210,P245,  
P1035**



By Appointment  
to HM The Queen  
T&R Williamson Ltd  
Manufacturers  
of Coatings and Paints Ripon

## TECHNICAL DATA SHEET

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Revised: 2021

### PRODUCT FEATURES

Whilst the product has excellent brushing and flow properties.

### THEORETICAL VOLUME SOLIDS:

58%

### POT LIFE OF MIXTURE:

N/A

### FLASH POINT:

Above 32°C

### VOCs PER LITRE:



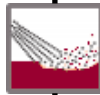
On average  
412g/litre.  
(Depending on  
colour.)

2004/42/II B(c)540 The EU limit for this product category IIB(c) in ready to use form is a maximum of 540g/Litre.



### DESCRIPTION

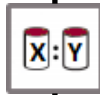
Quick Drying Brushing hammer finish is formulated on a quick drying short oil alkyd. This product is primarily designed for use on bare or coated metal work.



### SURFACE PREPARATION

The surface should be prepared by blast cleaning or mechanical abrasion, then ensure surface is free from grease prior to application

For further information refer to section on painting procedure.



### MIXING RATIO\*

This is a one pack product. No mixing Required

\*All pigmented fluid paints have a tendency to settle and separate over a period of time. In order to ensure that the paint is evenly dispersed before use it is essential that the material in the can is thoroughly hand stirred after opening. In difficult circumstances, the use of a mixing machine or mechanical stirrer will be more effective.



### SPRAYING VISCOSITY

N/A

## SHELF LIFE

12 months from the date manufacture, stored in original unopened container at a temperature between 10°C and 25°C

## SPREAD RATE:

Approx. 8.4 m<sup>2</sup>/litre dependant upon application (70um total film build 2ct)

## EWC CODE:

08 01 11



## METHODS OF APPLICATION

Method	Brush	Conventional Spray	Airless Spray	HVLP
Thinning	N/A			
Number Of Coats	2 coats Recommended			
Spray Gun Fluid Tip	N/A			
Fluid Feed	N/A			
Air Cap	N/A			
Air Pressure	N/A			
Recoat Time	4 hours at 20°C			
Intercoat Preparation	tac rag to remove dust etc.			



## THINNERS

N/A



## DRYING TIMES

20 minutes Touch Dry, 4 hours Hard Dry



## RECOMMENDED FILM THICKNESS

Wet Film Thickness	50 Microns per coat
Dry Film Thickness	30 Microns per coat



## CLEANING

Equipment Cleaning using Williamsons SR10 Thinners/Gunwash

To the best of our belief and knowledge the information given is true and accurate, but as conditions of use and any labour involved are beyond our control, the end user must satisfy himself by prior testing that the product is suitable for his specific application. Furthermore, no responsibility can be accepted or any warranty given by our representatives, agents or distributors. Products are sold subject to our standard conditions of sale and the end user should ensure that he has consulted our latest literature.



ISO 9001:2008  
 FM 09513